

ABSTRACT

A drive device comprises an air cylinder 123 for causing an operating member for a packaging operation to perform a reciprocating motion, a sensor 132 for detecting 5 the cycle velocity or time of the air cylinder 123, a control valve 222 for controlling the pressure or flow rate of the fluid to be supplied to the air cylinder 123, and an a sequencer 201 for setting a reference value SV corresponding to the cycle velocity or time of the air 10 cylinder 123, receiving a value PV detected by the sensor 132 as an input, calculating a valve opening degree so as to reduce the deviation of the detected value PV from the reference value SV to zero and setting the opening degree of the control valve 222 based on the calculated valve 15 opening degree.